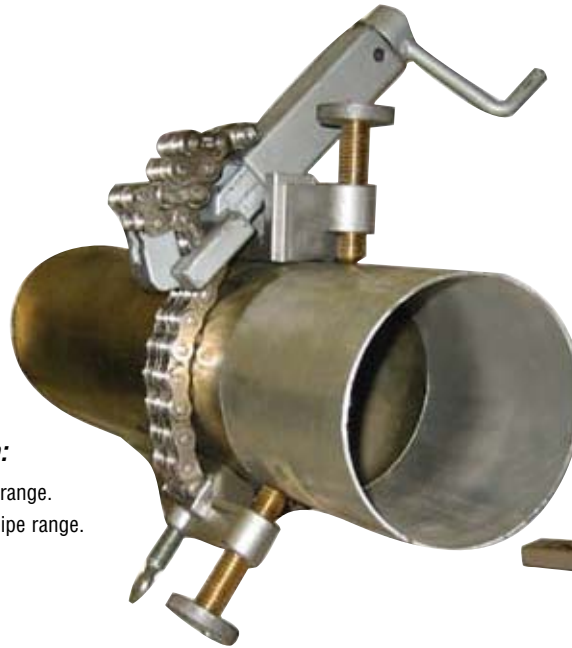


Small Diameter Clamps

Mini-Fit Clamp



Mini-Fit Chain Clamps include:

- Length of Chain required for the pipe range.
- Single Screw Jackbars listed for the pipe range.
- Jackbar Main Block.
- Operating Manual.

Aligns pipes to "Schedule 40"
Reforms pipes to "Schedule 10"



Mini-Fit Single Screw Jackbar

The end of the Jackscrew is round to reduce the risk of marring the pipe.

The Mini-Fit is an excellent tool for aligning random lots of small tubes, pipes and fittings up to Schedule 40. The Clamp is extremely lightweight, easy to set up and adjust, and is small enough to fit in the Welder's Toolbox and requiring no additional tools for operation.

The ingenious adaptation of our patented Chain Clamp design is perfect for light-duty applications. The Mini-Fit is tough enough to align 3/4" to 8" / 19 to 203mm carbon or stainless steel pipes with a wall thickness up to Schedule 40.

- **LIGHTWEIGHT** adaptation of standard Chain Clamp is perfect for light-duty applications.
- **SAVE**—Has the range of seven (7) Cage Clamps.
- **ACCURATELY** aligns any pipe or tube within its range.
- Clamps available in steel, stainless steel and specialty alloys.
- Depending on pipe size, the DA-800 Add-On Jackbar can be added when pressure needs to be applied between the Clamp Jackbars.

Mini Fit – Specifications

Model	Pipe Size Range (in / mm)	Number of Jackbars	Reforms Pipe to Schedule*	Aligns Pipe to Schedule	Estimated Shipping Weight (lbs. / kg)
D230	3/4 - 8 / 19 -203	2	10	40	7 / 3.2
D230-SS	3/4 - 8 / 19 -204	2	10	40	7 / 3.2

* Calculations are based on pipe with a yield strength of 45,000lbs per square inch / 3168 kg force per square centimeter.

SS - Indicates Clamp is for Stainless Steel application.

(Please refer to Commercial Pipe Sizes and Wall Thickness Chart - pg. 111.)



The Mini-Fit Clamp, a miniature version of the Dearman Classic Clamp, is small enough to fit in the welder's tool box. (Welding application on an 8" elbow fit-up with Mini Fit Chain Clamp.)